### **Technical Information**

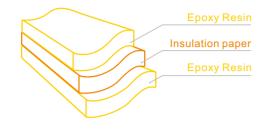


#### **Diamond Pattern Resin Coated Paper(DDP)**

#### **Product No.:MAL07**

#### MAL0780/MAL07130/MAL07180MAL07200/MAL07250

Diamond Dotted Insulation Paper (DDP) is made of electrical insulation paper with diamond-shaped epoxy resin dotted on both sides. The epoxy resin used in D.D.P. contains a kind of incubative hardener material, it is a dry and crisp material at normal temperature (below 35°C)





Characteristic						
Property Name		General Table of Properties				
Thickness of Base Paper(µm)		80	130	180	200	250
Thickness Tolerance(%)		5	7		10	
Density of Base Paper (g/cm³)				0.85-1.1		
Ash content < (%)				1.0		
PH of Aqueous Extract				6.5-8.5		
One side Adhesive Thickness(µm)				6-12		
Tensile Strength (N/10mm)	MD	60	110	160	180	230
	MCD	30	50	70	80	100
Moisture(%)				4.0-8.0		
Bond Strength(Kpa) ≥				400		
Elongation (%)	MD			2.0		
	MCD			4.0		
Breakdown Voltage(Kv)	In Air	0.88	1.37	2.00	2.10	2.25
	In Oil	4.40	7.00	9.00	9.80	11.50
Cure Temperature And Time		Low temp. 90±5°C≥3h, then high temp. 120±5°C≥6h				

## **Storage Condition**

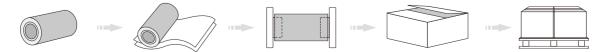
- Storage temp.≤35°C
- Stored in dry, clean and ventilated condition.
- Away from the fire, high temperature and direct sunshine.

## **Application**

 Good dielectric properties and mechanical properties after being heat-solidification. As interturn insulation for coils of oil-immersed transformers interlayer insulation of distribution transformers.

# Packing and Storage

- Min. slitting width: 6mm
- Core ID: 3" / 6"Storage: Keep i
- Storage: Keep in room temperature. Remove package before use. Unused parts are wrapped in original packaging to avoid moisture absorption. It is recommended to be used up in 6 months.



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